

2014/15 Sustainability Highlights

PEOPLE

- Achieved record participation in our volunteering program and met our 2015 goal with over 30% of our employees taking part.
- Over half of our entire Kimberly-Clark Australia workforce was involved in fundraising and volunteering for Sanfilippo Children's Foundation. Megan Donnell, Founder and Director Sanfilippo Children's Foundation said:

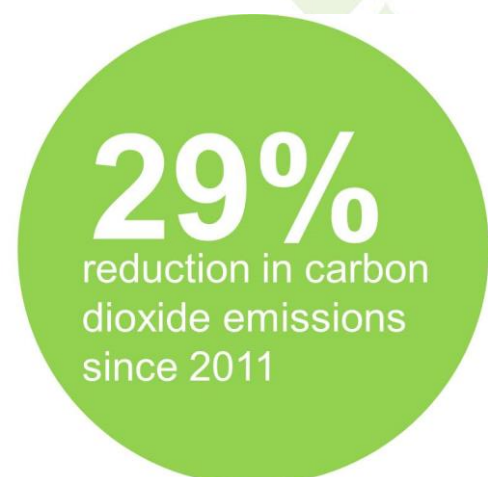
"I would like to send a heartfelt message of thanks to the team at Kimberly-Clark Australia for bringing hope to families with children suffering from Sanfilippo. Your contributions have made a real difference in funding clinical trials".



- Last year we donated almost \$700,000 AUD to not-for-profit organisations in ANZ through our Workplace Giving program and brand partnerships, with over 120 charities benefitting from our people and brands giving back.
- 33% of our employees donated to charities in ANZ, exceeding our 2015 sustainability goal to have 10% of employees participating in the giving programs.
- Achieved the lowest injury rate ever recorded for Kimberly-Clark ANZ for the third consecutive year, with a 7% reduction in reportable injuries from the previous year.

PLANET

- Recognised as leaders in sustainability, winning three of Australia's most prestigious sustainability awards including:
 - 2014 Banksia Award - Environment Ministers Award for a Cleaner Environment
 - 2014 Australian Business Awards for Innovation and Technology for our \$33 million cogeneration facility at our Millicent Mill
- Reduced our carbon emissions by 29% since 2011, whilst increasing total production across our manufacturing sites.
- 100% of wood fibre sourced from FSC® certified or Controlled Wood sources.
- Launched Kleenex® Cottonelle® Toilet Tissue with Forest Stewardship Council (FSC®) certified Bamboo Fibres, our first toilet tissue product using an alternate source of fibre in ANZ, following the successful launch of VIVA® Bamboo in 2013.
- Diverted 83% of our manufacturing waste from landfill.
- The waste water at our South Australian manufacturing site in Millicent now meets Australian Drinking Water Guidelines, as verified by independent testing.



PRODUCTS

- Supported the composting of over 3,000 tonnes of absorbent hygiene waste since the first Envirocomp plant was installed in Canterbury New Zealand in 2009. This is the equivalent of composting over 18 million nappies and sanitary hygiene products.
- Partnered with an innovative start-up company called Relivit, who are pursuing a first-of-a-kind solution to recycling disposable nappies, female hygiene and adult incontinence products in Australia.
- Launched a supply chain innovation with the introduction of new Kleenex® Cottonelle® toilet tissue in 2014. The product is now wound more tightly onto the roll and is lighter in weight, which enables us to fit 50% more product on each pallet, reduce transport mileage by 1.3 million kilometers per year and emissions by 1,644 tonnes.
- Introduced the REDcycle logo on all the flexible plastic packaging of our consumer products to help increase awareness and inform our consumers of how and where to recycle our packaging.
- The Huggies® brand in New Zealand has donated over \$6 million NZD to date to the Royal New Zealand Plunket Society, helping to support the crucial services they provide to New Zealand families.
- The Huggies® brand continued its Hugs for Healing campaign to raise awareness for the Children's Hospital Foundations Australia, donating over \$200,000 AUD to fund vital equipment and services for neonatal care in Australia's major Children's Hospitals since 2013.
- The U by Kotex® Schools Program in Australia gained endorsement from key Education Associations including the Australian Council for Health, Physical Education and Recreation (ACHPER). In 2014 the program reached over 130,000 Australian girls, an increase of 9% from 2013 and representing almost 40% of girls aged 11-13 years.
- The U by Kotex® brand launched a social media campaign called #Unselfie, empowering girls to give to the causes they are passionate about. The brand has donated more than \$5,000 AUD to a number of great local causes including the Fred Hollows Foundation, Beyond Blue, Cystic Fibrosis Federation Australia and Make A Wish Australia.
- Kimberly-Clark Professional continued its Environmental Choice New Zealand certification across its Kleenex® and Scott* Toilet Tissue and Kleenex® and Scott* Compact and Optimum Towel range.



For further information visit <http://www.sustainability.kimberly-clark.com.au>